



| | | J21-63A | JD21-63A | J21-80A | JD21-80A | JD21-100A | JD21-125A |
|---|-------------------|-------------|----------|-----------|-----------|---------------|-----------|
| Capacity | kN | 630 | 630 | 800 | 800 | 1000 | 1250 |
| Nominal Force | mm | 8 | 8 | 9 | 9 | 10 | 10 |
| Slide Stroke | mm | 120 | 120 | 130 | 130 | 140 | 140 |
| SPM | min ⁻¹ | 50 | 50 | 45 | 45 | 38 | 38 |
| Max. Die Height | mm | 300 | 300 | 350 | 320 | 320 | 320 |
| Die Height Adjustment | mm | 80 | 80 | 100 | 100 | 100 | 100 |
| Between Slide Center & Frame | mm | 300 | 300 | 300 | 300 | 380 | 380 |
| Bolster (FB×LR) | mm | 570×760 | 570×760 | 580×860 | 580×860 | 710×1100 | 720×1200 |
| Bolster Opening (Up Hole Dia.×Dpth×Low Hole Dia.) | mm | Φ200×45 | Φ200×45 | Φ200×45 | Φ200×45 | Φ260×50 | Φ260×50 |
| | | ×Φ180 | ×Φ180 | ×Φ180 | ×Φ180 | ×Φ220 | ×Φ220 |
| Bolster Thickness | mm | 90 | 90 | 100 | 100 | 120 | 120 |
| Bolster Opening (Dia.×FB×LR) | mm | Casting | | Casting | | Casting | Casting |
| | | Φ280×220 | Φ280×220 | Φ280×220 | Φ280×220 | Casting | Φ320×250 |
| | | ×320 | ×320 | ×380 | ×380 | Φ320×250×420 | ×420 |
| | | Steel | | Steel | | Steel 260×290 | Steel |
| | | 220×250 | | 220×260 | | 260×290 | |
| Slide Area (FB×LR) | mm | 280×320 | 280×320 | 280×380 | 280×380 | 420×560 | 420×560 |
| Shank Hole (Dia.×Dpth) | mm | Φ50×80 | Φ50×80 | Φ60×75 | Φ60×75 | Φ60×80 | Φ60×80 |
| Between Columns | mm | Steel 470 | | Steel 515 | | Steel 630 | Steel 620 |
| | | Casting 320 | 320 | Casting | 410 | Casting | Casting |
| Motor Power | kW | 5.5 | 5.5 | 7.5 | 7.5 | 7.5 | 11 |
| Outline Size (FB×LR×H) | mm | 1550×1410 | 1550×141 | 1610×1470 | 1925×1470 | 1960×1335 | 2060×1600 |
| | | ×2610 | 0×2610 | ×2680 | ×2675 | ×2850 | ×3000 |